

Beyond the Ordinary



Océ
Paper
Sustainability
Program

Printing for Professionals

Tomorrow's Value

Building a sustainable business has always been one of our core business principles. We do this by developing products and services that add value to the document processes of our customers, while minimizing environmental impact. And we conduct our business activities in a socially responsible manner aimed at preventing health, safety and environmental risks.

Océ helps the people who make our world. Companies everywhere use Océ technical documentation systems in manufacturing, architecture, engineering and construction. Each week, high speed Océ printing systems produce millions of transaction documents such as bank statements and utility bills. And in offices around the world, people use Océ professional document systems to keep the wheels of business and government turning. Océ is also at work in publishing on demand, newspaper production, document management outsourcing and wide format color for spectacular display graphics. It all helps our professional customers go 'Beyond the Ordinary' in printing and document management.



Paper stewardship,
recycling and
reduction



This brochure is printed on the Océ the Océ CPS900 on Océ Recycled Extra White paper, 80 gr/m².

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For information and services, visit us at:

www.oce.com

Tomorrow's Value

The perfect paper is one we can keep on making for a long time. That kind of thinking got us started in printing. And it still drives all of our business activities. This leaflet provides a short overview of our Paper Sustainability Program, one of the most comprehensive in the industry.

It all started with ammonia-free blueprints. In 1926, a young chemist named Louis van der Grinten, invented a new ammonia-free process for printing blueprint paper. He called the paper "Primulan" and the process "OC" from the German ohne componenten, or "without components". That's how Océ was born.

How we make the most of paper

Paper is an essential part of everyone's life. As a printer manufacturer, it's also a vital part of our business. The Océ Paper Sustainability Program was set up by the Océ Imaging Supplies business group. It's our way of making sure that this natural resource is well managed so that it can be enjoyed by our children and their children.

Océ Imaging Supplies is one of the world's largest converters of both plain papers and CAD media. The sheer volume of paper that we handle makes it critical for us to find sustainable ways of doing business. Our Paper Sustainability Program focuses on three areas:

- Supporting sustainable forestry
- Using recycled paper
- Reducing paper usage in packaging

Supporting sustainable forestry

FSC and PEFC certifications

The Forest Stewardship Council (FSC) and Programme for the Endorsement of Forest Certification (PEFC) are leading standard setting organizations for sustainable forestry. Both the European Union and Océ Imaging Supplies recognize the importance of the FSC and PEFC certification schemes for sustainable forestry.

Océ sells and converts certified papers

Unfortunately, there are not many certified papers available for the market. Currently, less than 6% of all forests are certified and only 2.1% are FSC certified. Of this 6%, only a fraction (5%) is used for paper production. In Europe, however, Océ is one of the first printer manufacturer that sells FSC certified office paper, called Océ Blue Label Paper. In

addition, Océ is already converting PEFC and FSC certified paper. Océ Imaging Supplies will also be actively promoting these papers with its customers.

Because there is a limited supply of certified paper available, Océ Imaging Supplies must include other papers in its product range as well. However, we only accept papers that are produced in the most environmentally friendly way possible. The sustainability efforts that paper mills have made so far are based in part on the input of Océ and its customers.

Chain-of-Custody

The Chain-of-Custody (FSC-CoC) certificate ensures that every stage of the paper supply chain is handling wood according to FSC standards. For our part, Océ Imaging Supplies is negotiating with its suppliers to add more FSC and PEFC certified papers to its product range. We also require our suppliers to be able to trace the wood they use for paper production.

Reduced use of packaging.



Océ Paper Sustainability Program

Paper stewardship, recycling and reduction



Using recycled paper

Recycling is another important aspect of sustainability and Océ is committed to increasing the use of recycled paper. The Océ Recycled Label has been in our product assortment for many years and continues to grow. Our latest improvements include two new "white" recycled papers: Océ Recycled White and Océ Recycled Extra White that are produced without bleaching.

Reducing paper usage in packaging

Océ also leads the way in reducing paper used in packaging. Many of our papers are now shipped in 2,500 sheets boxes instead of having every 500 sheets paperwrapped. We do also fit unboxed rolls of paper on a single pallet. This greatly reduces waste for our customers. In addition, we can now pack approximately 15% more rolls of media on a shipping pallet to reduce the number of pallets and shipments required. This will reduce the amount of paper that is used for packaging.

Code	Product	PEFC	FSC	ECF	TCF	Recycled	ISO14001	EMAS	Blaue Engel
Océ wide format PPC papers									
LFM115	Océ Top Label								
LFM050	Océ Red Label								
LFM021	Océ Black Label								
LFM140	Océ Green Label								
LFM145	Océ Recycled Label								
LFM420/430	Océ Coloured Label								
Océ A4 papers									
WOP111	Océ Red Label								
WOP211	Océ Black Label								
WOP412	Océ Premium Label								
WOP512	Océ Standard Label								
WOP611	Océ Yellow Label								
WOP717	Océ Recycled Label								
WOP713	Océ Recycled White								
WOP713	Océ Recycled Extra White								
WOP311	Océ Blue Label								
MAC031-161	Océ Top Coated Pro								
SAT011-083	Océ Top Colour								
SAT211-251	Océ Office Colour								
Océ wide format CAD inkjet papers									
IJM005	Océ Draft Paper								
IJM045	Océ Recycled Standard Paper								
IJM021	Océ Standard Paper 90 g/m ²								
IJM022	Océ Standard Plus Paper 90 g/m ²								
IJM103	Océ Standard Coated Paper 90 g/m ²								
IJM113	Océ Premium Paper 90 g/m ²								
IJM135	Océ Premium Plus Paper 140 g/m ²								
IJM251	Océ Photogloss Paper 170 g/m ²								

PEFC
FSC
ECF
TCF

Programme for the Endorsement of Forest Certification schemes
Forest Stewardship Council
Elementary Chlorine Free
Total Chlorine Free

Recycled
ISO14001
EMAS
Blue Angel

Reprocessing of materials into new products
Internationally accepted standard for sustainability management system
Eco-Management and Audit Scheme
Basematerial consists for at least 95% out of post-consumer waste